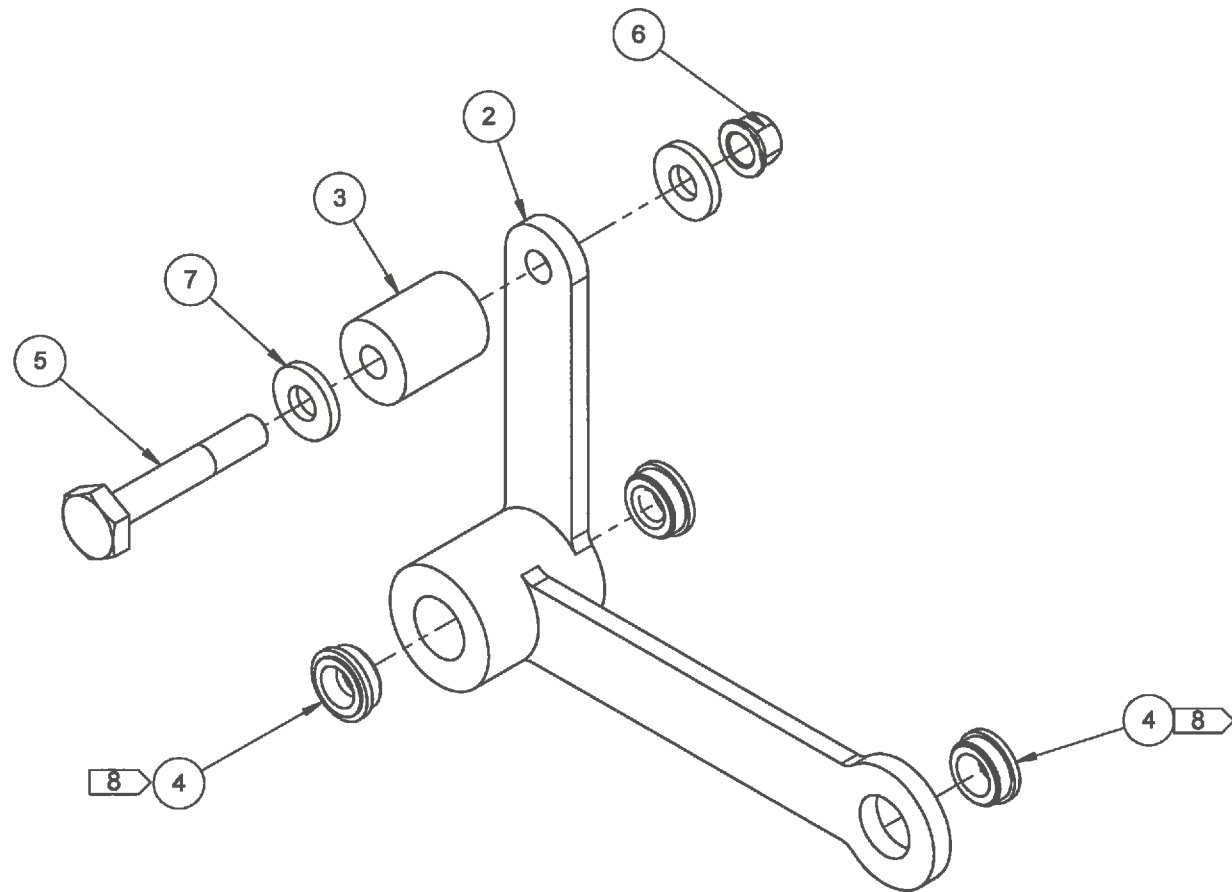


E4454-043 SWITCH BACK PLATE ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.00 lbs

B	REMOVE -041, REVISE -5, SHT 5, 6, 7	HS	13.01.11
A	NEW ISSUE	HS	12.12.03
REV.	DESCRIPTION	BY	DATE
DESIGN		EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		E4454	SHEET 1 OF 8
APPROVED		TITLE	SCALE
DE APPR.		THROTTLE PLA SENSOR	NTS
DATE	13.01.11	COPYRIGHT © 2012 BY EAGLE COPTERS LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.	

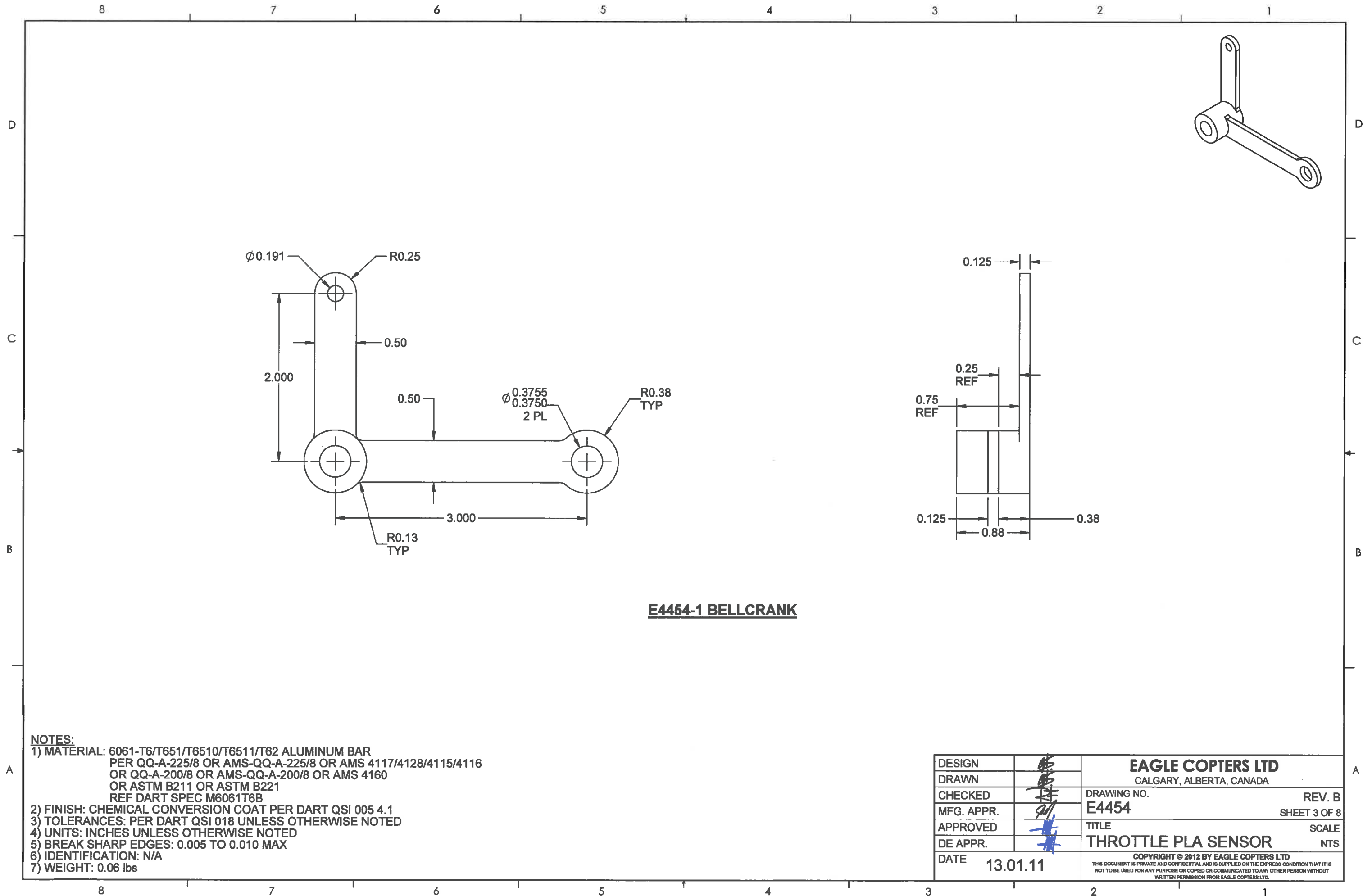
ITEM NO.	QTY. -045	PART NUMBER	DESCRIPTION
1	X	E4454-045	BELLCRANK ASSEMBLY
2	1	E4454-1	BELLCRANK
3	1	E4454-3	SPACER
4	3	E4511-3	BEARING
5	1	AN3-11A	BOLT
6	1	MS21042L3	NUT
7	2	NAS1149D0363J	WASHER



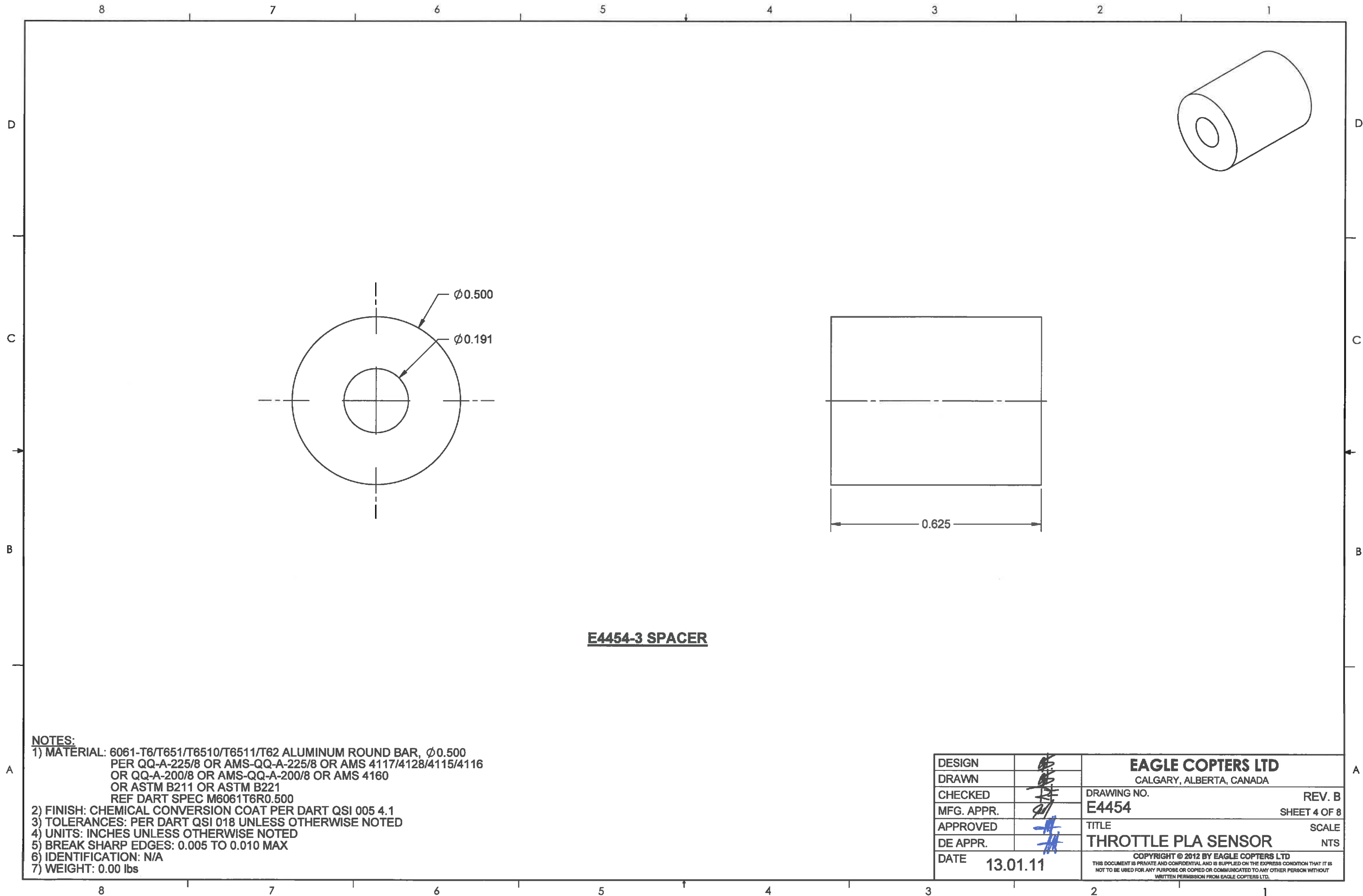
E4454-045 BELLCRANK ASSEMBLY

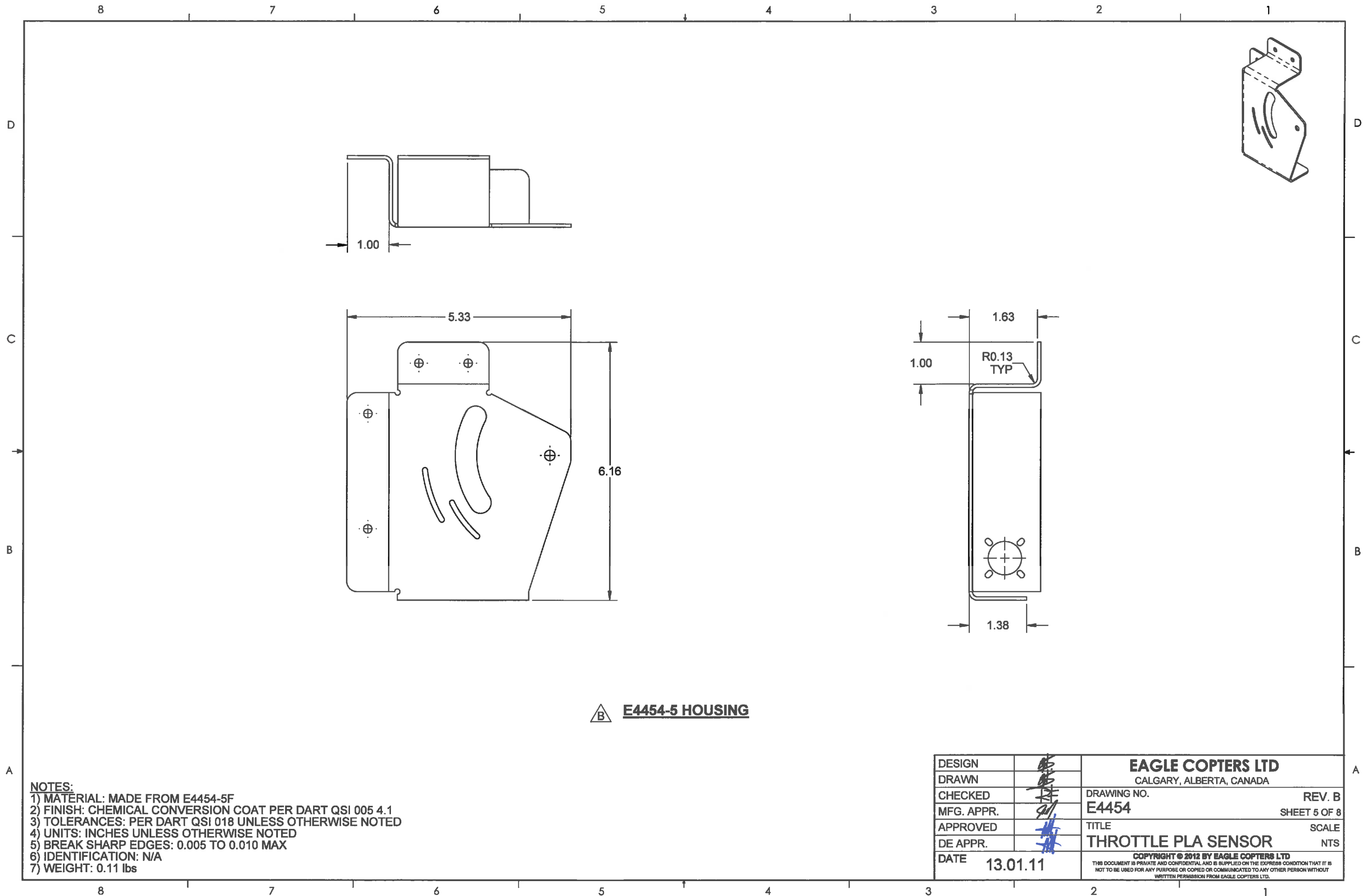
NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.07 lbs
8) D4511-3 BEARINGS ARE PRESS FIT

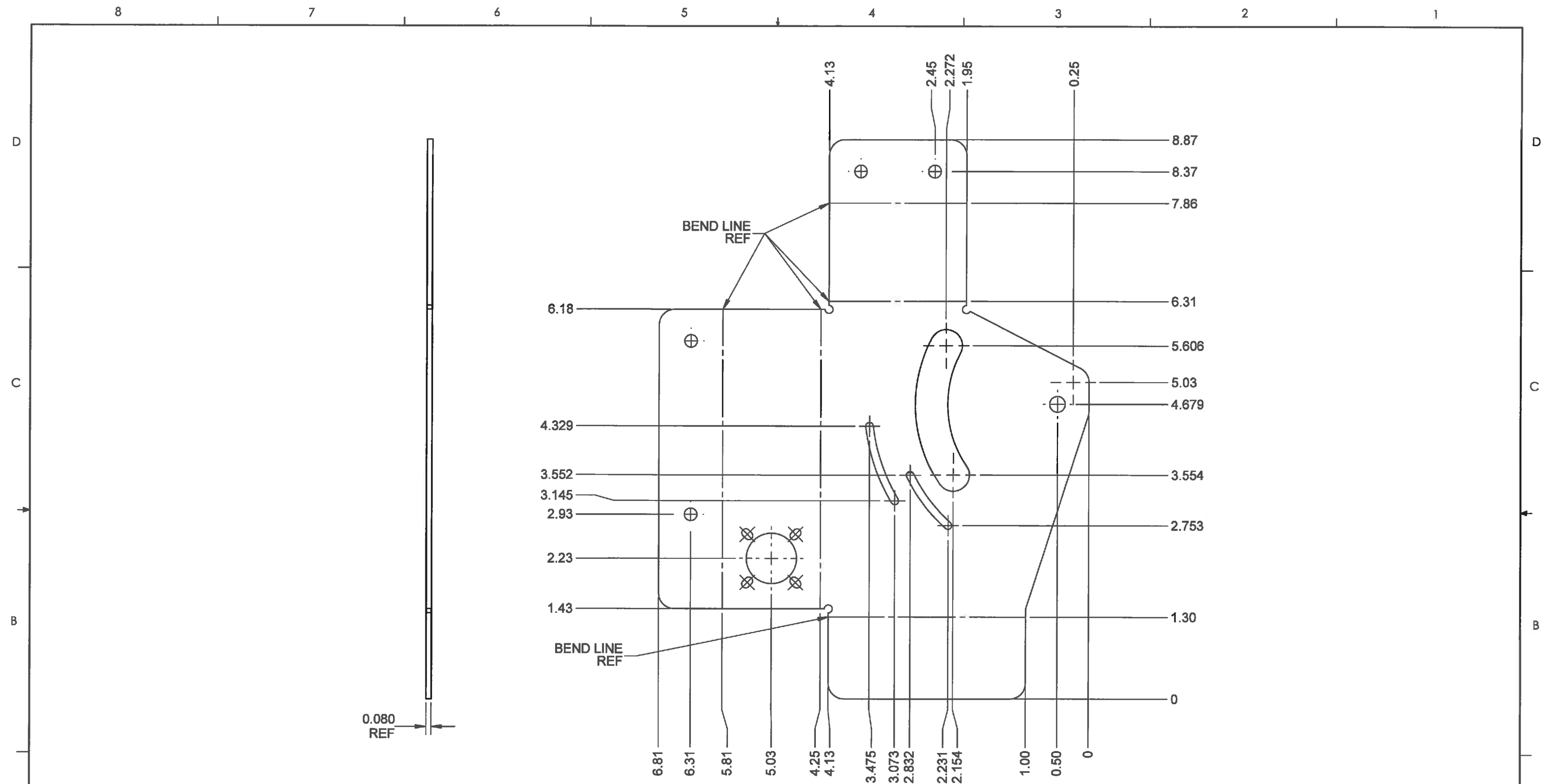
DESIGN		EAGLE COPTERS LTD	
DRAWN		CALGARY, ALBERTA, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		E4454	SHEET 2 OF 8
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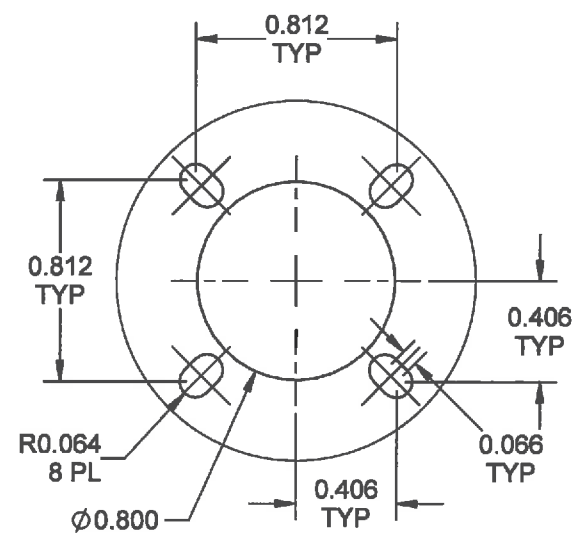


E4454-5F FLAT PATTERN

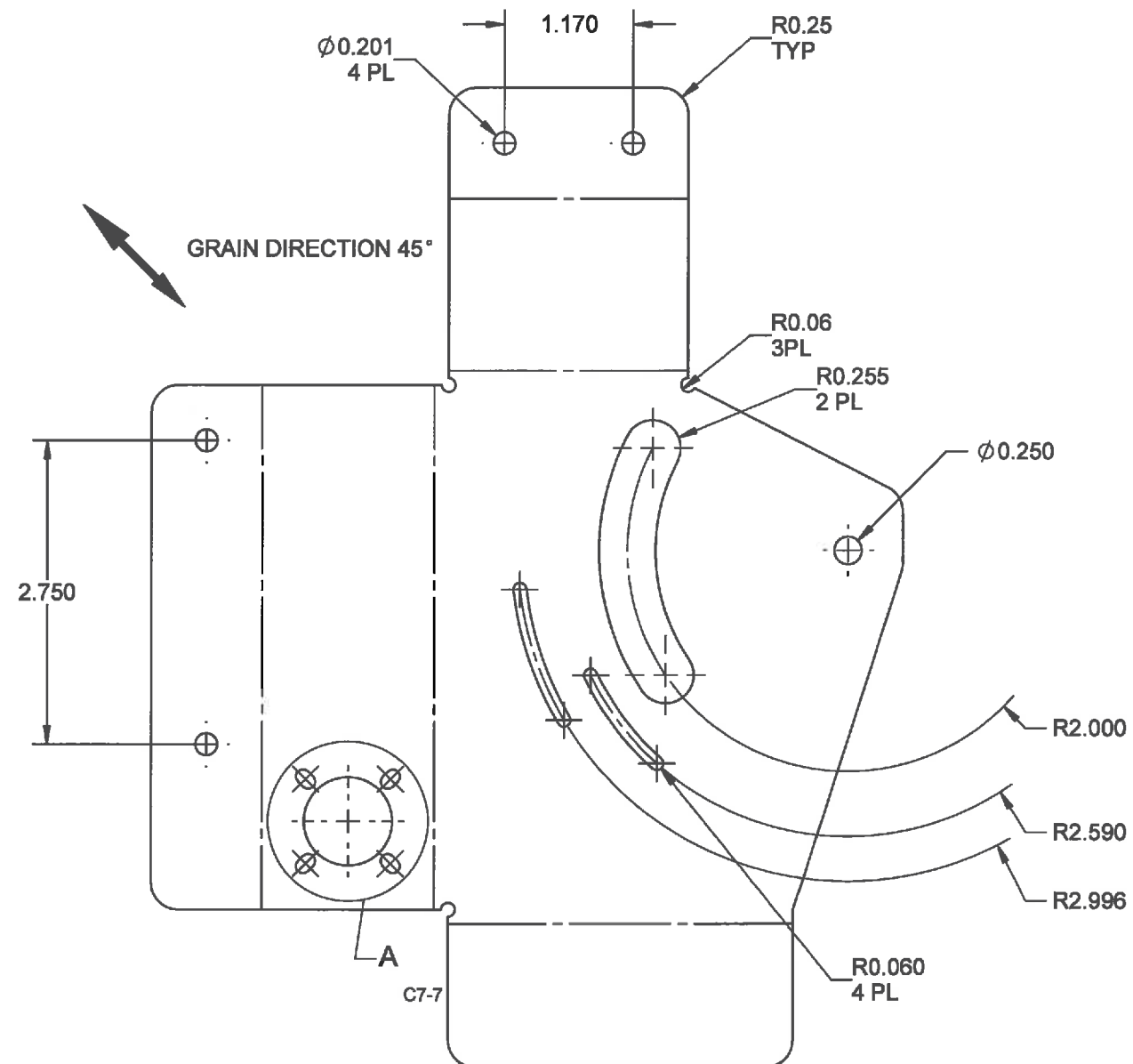
NOTES:

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.080 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
REF DART SPEC M6061T6S.080
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.11 lbs

DESIGN		EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		E4454	SHEET 6 OF 8
APPROVED		TITLE	SCALE
DE APPR.		THROTTLE PLA SENSOR	NTS
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DETAIL A
B5-7



E4454-5F FLAT PATTERN
AUX VIEW

DESIGN		EAGLE COPTERS LTD	
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CHECKED		DRAWING NO.	REV. B
MFG. APPR.		E4454	SHEET 7 OF 8
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